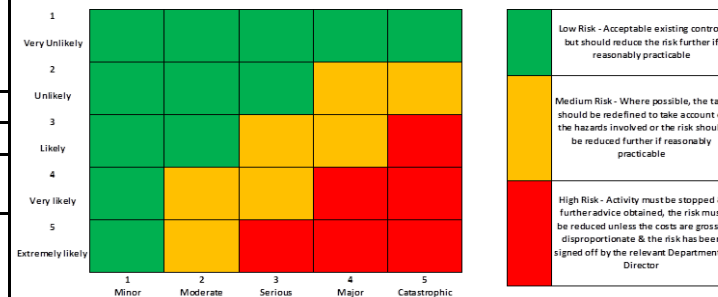


<b>Assessment Title</b> (Task, process, equipment or facility)		<b>Fluorelastomers</b>	
<b>Location</b>	<b>Customer Premises &amp; Company Workshops</b>	<b>Date</b>	<b>01/04/2026</b>
		<b>Review date</b>	<b>31/03/2027</b>
<b>Prepared By (Team)</b>		<b>QHS Team, Elaine Greaves (QHS Manager), Service Group</b>	
<b>Legal / Best Practice Requirements / links to other assessments (eg COSHH)</b>		<b>HASAWA, MHSWR</b>	



Hazard	Risk	Effect (Who / what affected)	Initial Risk			Current Controls (inc practices/ procedures)	Actual Risk			Additional Controls (inc practices/ procedures)	Action by and when
			Likelihood	Severity	Risk Level		Likelihood	Severity	Risk Level		
Contact with fire affected hydraulic/ brake seals & plastic	Skin contamination leading to amputation	TMHUK employees	2	4	M	1. Specific training on general H&S is supplied via the TMHUK training programme. 2. The training will be supported by a Safe Working Practice (SWP 10-Fluorelastomers). 3. All technicians are to follow the procedure detailed in SWP-10 - Fluorelastomers. 4. Contact with fire affected components must be avoided.	1	4	L	All appropriate controls are in place that are reasonably practicable, no further action is necessary	
Some hydraulic/ brake seals & plastics may decompose & result in producing Hydrofluoric Acid.	Skin contamination leading to amputation	TMHUK employees	1	4	L	1. Specific training on general H&S is supplied via the TMHUK training programme. 2. The training will be supported by a Safe Working Practice (SWP 10-Fluorelastomers). 3. All technicians are to follow the procedure detailed in SWP-10 - Fluorelastomers. 4. Direct contact with these components should be avoided. Refer to SWP-10 (fluorelastomers) and SWP-32 (PPE).	1	4	L	All appropriate controls are in place that are reasonably practicable, no further action is necessary	
Non use of PPE	Skin contamination leading to amputation	TMHUK employees	2	4	M	1. Specific training on the use of PPE is supplied via the TMHUK training programmes. 2. The training will be supported by a Safe Working Practice (SWP 32-PPE). 3. It is mandatory for all technicians to wear industrial shoes/boots, company overalls, industrial gloves & goggles as a minimum 4. All technicians will adhered to the customers site procedure and instructions regarding PPE requirements.	1	4	L	All appropriate controls are in place that are reasonably practicable, no further action is necessary	

Hazard	Risk	Effect (Who / what affected)	Initial Risk			Current Controls (inc practices/ procedures)	Actual Risk			Additional Controls (inc practices/ procedures)	Action by and when
			Likelihood	Severity	Risk Level		Likelihood	Severity	Risk Level		
Young persons, by virtue of physical limitations, inexperience & the inability to recognise, or youthful disregard, for danger	Skin contamination leading to amputation	TMHUK employees / customer / 3rd party contractors / site visitors	2	4	M	1. SWP-10 (Fluorelastomers) gives specific instruction in respect of young people. 2. Reference must be made to HR Policy PS-029 in regard to any young persons.	1	4	L	All appropriate controls are in place that are reasonably practicable, no further action is necessary	